Horizontal Integration in the US Dairy Sector

Dairy Farmers of America Inc.

Acquisitions and Joint Ventures 1966-1999

- ♦ Milk Marketing Inc.
- ♦ Western Dairymen Cooperative Inc
- ◆ Associated Milk Producers Inc. (southern region)
- ◆ Mid-America Dairymen Inc.

Sanitary Milk Producers

Producers Creamery Co.

Square Deal

Central States Dairy Cooperative of Omaha

Twin City Milk Producers Association

North Star Marketing Cooperative

Clearfield Cheese Co.

Glenn Milk Producers Association

Southern Milk Sales

TCBY Enterprises, Inc.

Borden/Meadow Gold Dairies Holdings, Inc.

Suiza Foods Corp.

Acquisitions and Joint Ventures 1996-2000

Skinners' Dairy, Inc.

Swiss Dairy Corp.

Model Dairy

Dairy Fresh LP

Garelick Farms

Morningstar Group

Country Fresh

Land-O-Sun Dairies LLC

Louis Trauth Dairy, Inc.

Oberlin Farms Dairy Inc.

West Lynn Creamery, Inc.

Cumberland Farms Inc.

Ultra Farms, L.L.C.

New England Dairies

Broughton Foods Co.

Robinson Dairy, Inc.

Leche Celta SA